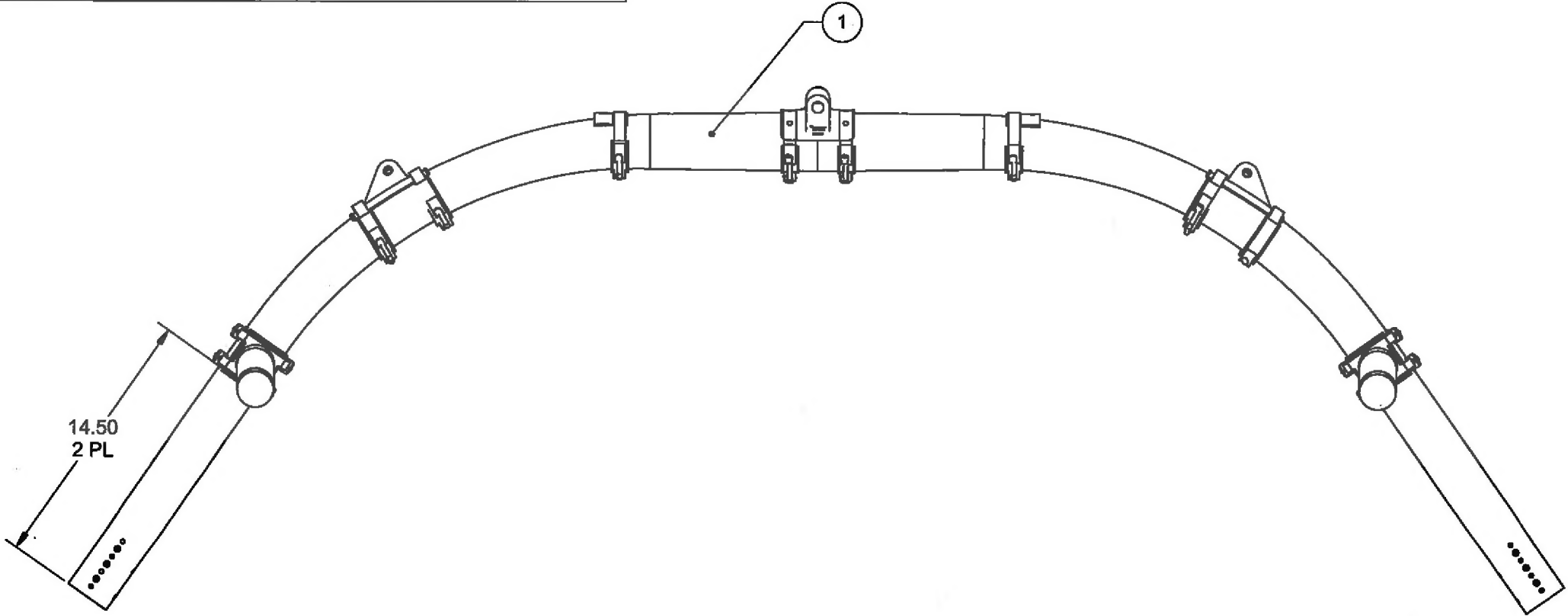
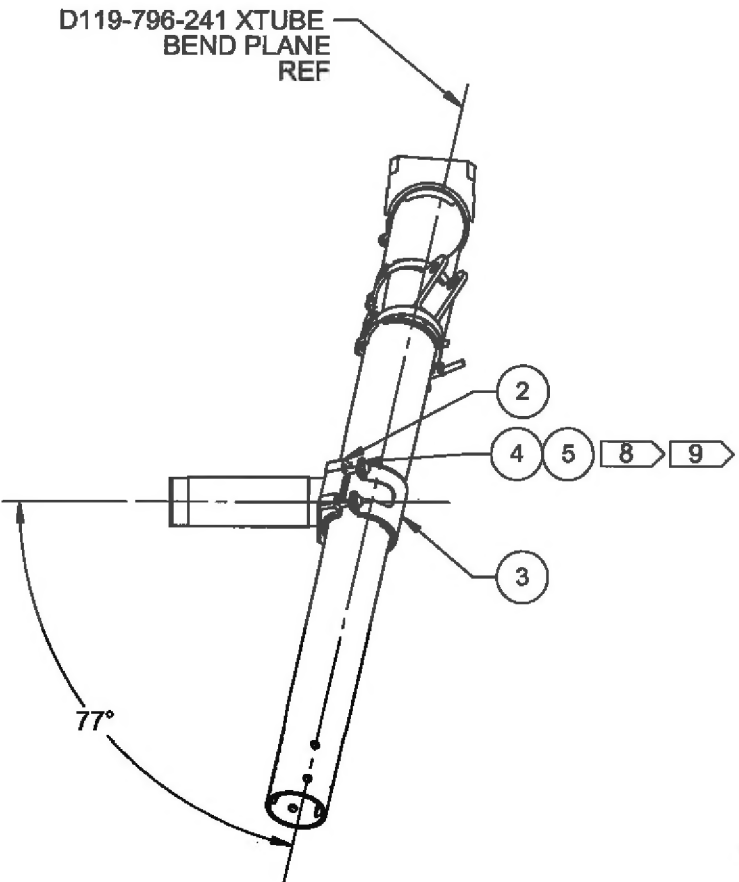


ITEM	QTY -251	P/N	DESCRIPTION
	X	D119-796-251	XTUBE ASSY (AW119 MKII AFT)
1	1	D119-796-241	XTUBE ASSY (AW119 MKII AFT)
2	2	D5149-041	STEP BASE ASSY
3	2	D5150-041	CLAMP ASSEMBLY
4	8	D5153-1	RADIUS BLOCK
5	8	AN4C10A	BOLT



D119-796-251 XTUBE ASSY (AW119 MKII AFT)



D119-796-251 XTUBE ASSY (AW119 MKII AFT)
(AUXILIARY VIEW)

PRELIMINARY ISSUE
A.P. 14.10.02 PAI

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.5
 - 7) WEIGHT: 32.07 lbs
 - 8) TORQUE AN4C10A BOLTS 50-70IN-LBS, QTY 4 PER SIDE
 - 9) POSITION AND INSTALL D5149-041 STEP BASE ASSY AND D5150-041 CLAMP ASSEMBLY USING DT10089

APPROVED

A	NEW ISSUE	AP	14.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REVPA1
MFG. APPR.	JLM	D119-796-251	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	XTUBE ASSY (AW119 MKII AFT)	NTS
DATE	14.09.03	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	